



# T1235H, T1250H Series

Snubberless™

High temperature 12 A Triacs

## Main Characteristics

Symbol	Value	Unit
$I_{T(RMS)}$	12	A
$V_{DRM}/V_{RRM}$	600	V
$I_{GT}$	35 or 50	mA

## Features

- Medium current Triac
- 150° C max.  $T_j$  turn-off commutation
- Low thermal resistance with clip bonding
- Very high 3 quadrant commutation capability
- Packages are RoHS (2002/95/EC) compliant

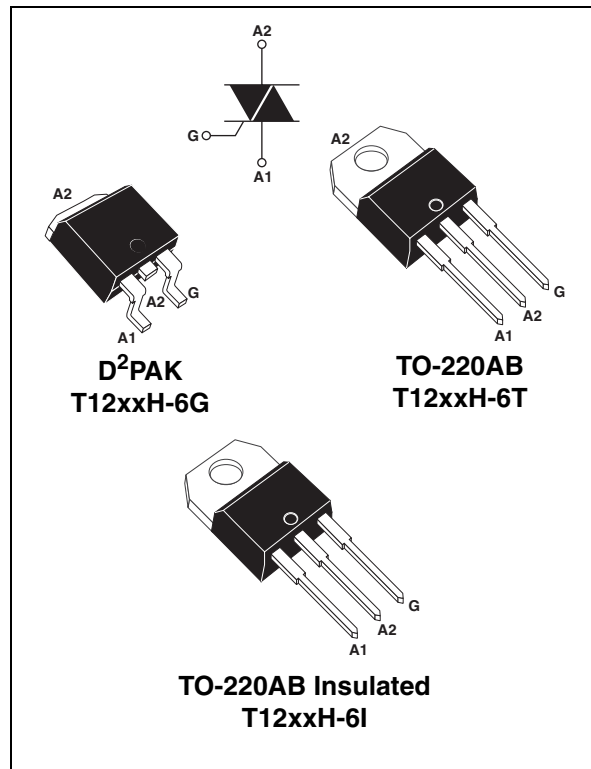
## Applications

Especially designed to operate in high power density or universal motor applications such as vacuum cleaner and washing machine drum motor, these 12 A triacs provide a very high switching capability up to junction temperatures of 150° C.

The heatsink can be reduced, compared to traditional triacs, according to the high performance at given junction temperatures.

## Description

Available in through-hole or surface mount packages, the T1235H and T1250H triac series are suitable for general purpose mains power AC switching.



## Order codes

Part Numbers	Marking
T1235H-6G	T1235H 6G
T1250H-6G	T1250H 6G
T1235H-6G-TR	T1235H 6G
T1250H-6G-TR	T1250H 6G
T1235H-6T	T1235H 6T
T1250H-6T	T1250H 6T
T1235H-6I	T1235H 6I
T1250H-6I	T1250H 6I

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# 1 Characteristics

**Table 1. Absolute Maximum Ratings**

Symbol	Parameter			Value	Unit
$I_{T(RMS)}$	RMS on-state current (full sine wave)	D <sup>2</sup> PAK, TO-220AB	$T_c = 130^\circ\text{C}$	12	A
		TO-220AB Ins	$T_c = 120^\circ\text{C}$		
$I_{TSM}$	Non repetitive surge peak on-state current (full cycle, $T_j$ initial = $25^\circ\text{C}$ )	F = 50 Hz	t = 20 ms	120	A
		F = 60 Hz	t = 16.7 ms	126	
$I^2t$	$I^2t$ Value for fusing	$t_p = 10\text{ ms}$		95	A <sup>2</sup> s
dI/dt	Critical rate of rise of on-state current $I_G = 2 \times I_{GT}$ , $t_r \leq 100\text{ ns}$	F = 120 Hz	$T_j = 150^\circ\text{C}$	50	A/ $\mu\text{s}$
$V_{DSM}/V_{RSM}$	Non repetitive surge peak off-state voltage	$t_p = 10\text{ ms}$	$T_j = 25^\circ\text{C}$	$V_{DRM}/V_{RRM} + 100$	V
$I_{GM}$	Peak gate current	$t_p = 20\text{ }\mu\text{s}$	$T_j = 150^\circ\text{C}$	4	A
$P_{G(AV)}$	Average gate power dissipation		$T_j = 150^\circ\text{C}$	1	W
$T_{stg}$ $T_j$	Storage junction temperature range Operating junction temperature range			- 40 to + 150 - 40 to + 150	$^\circ\text{C}$

**Table 2. Electrical Characteristics ( $T_j = 25^\circ\text{C}$ , unless otherwise specified)**

Symbol	Test Conditions	Quadrant		Value		Unit
				T1235H	T1250H	
$I_{GT}^{(1)}$	$V_D = 12\text{ V}$ $R_L = 33\text{ }\Omega$	I - II - III	MAX.	35	50	mA
$V_{GT}$		I - II - III	MAX.	1.0		V
$V_{GD}$	$V_D = V_{DRM}$ , $R_L = 3.3\text{ k}\Omega$	I - II - III	MIN.	0.15		V
$I_H^{(2)}$	$I_T = 500\text{ mA}$		MAX.	35	75	mA
$I_L$	$I_G = 1.2 I_{GT}$	I - III	MAX.	50	90	mA
		II		80	110	
dV/dt <sup>(2)</sup>	$V_D = 67\% V_{DRM}$ , gate open, $T_j = 150^\circ\text{C}$		MIN.	1000	1500	V/ $\mu\text{s}$
(dI/dt) <sub>c</sub> <sup>(2)</sup>	Without snubber, $T_j = 150^\circ\text{C}$		MIN.	16	21	A/ms

1. minimum  $I_{GT}$  is guaranteed at 20% of  $I_{GT}$  max.
2. for both polarities of A2 referenced to A1.

**Table 3. Static Characteristics**

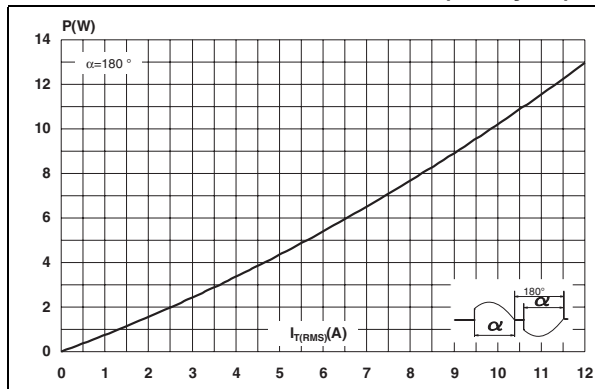
Symbol	Test Conditions		Value	Unit	
$V_T^{(1)}$	$I_{TM} = 17\text{ A}$ , $t_p = 380\ \mu\text{s}$	$T_j = 25^\circ\text{ C}$	MAX.	1.5	V
$V_{T0}^{(1)}$	Threshold voltage	$T_j = 150^\circ\text{ C}$	MAX.	0.80	V
$R_d^{(1)}$	Dynamic resistance	$T_j = 150^\circ\text{ C}$	MAX.	30	m $\Omega$
$I_{DRM}$ $I_{RRM}^{(2)}$	$V_{DRM} = V_{RRM}$	$T_j = 25^\circ\text{ C}$	MAX.	5	$\mu\text{A}$
		$T_j = 150^\circ\text{ C}$	MAX.	3.9	mA
	$V_D/V_R = 400\text{ V}$ (at peak mains voltage)	$T_j = 150^\circ\text{ C}$	MAX.	3.2	
	$V_D/V_R = 200\text{ V}$ (at peak mains voltage)	$T_j = 150^\circ\text{ C}$	MAX.	2.7	

- for both polarities of A2 referenced to A1.
- $t_p = 380\ \mu\text{s}$ .

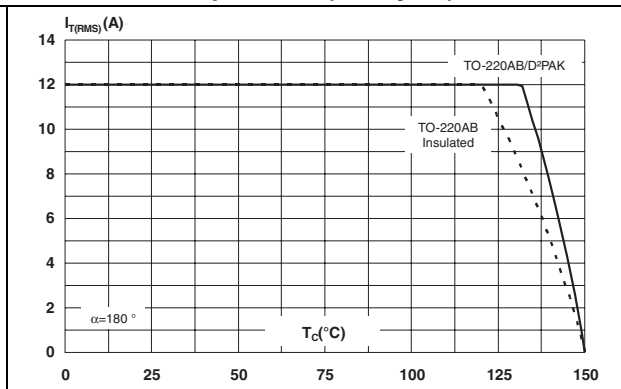
**Table 4. Thermal resistance**

Symbol	Parameter		Value	Unit
$R_{th(j-c)}$	Junction to case (AC)	D <sup>2</sup> PAK / TO-220AB	1.4	$^\circ\text{ C/W}$
		TO-220AB Ins	3.3	
$R_{th(j-a)}$	Junction to ambient	$S = 1\text{ cm}^2$ D <sup>2</sup> PAK	45	
		TO-220AB / TO-220AB Ins	60	

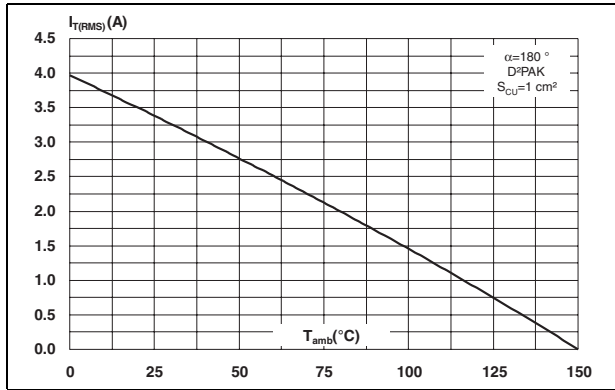
**Figure 1. Maximum power dissipation versus RMS on-state current (full cycle)**



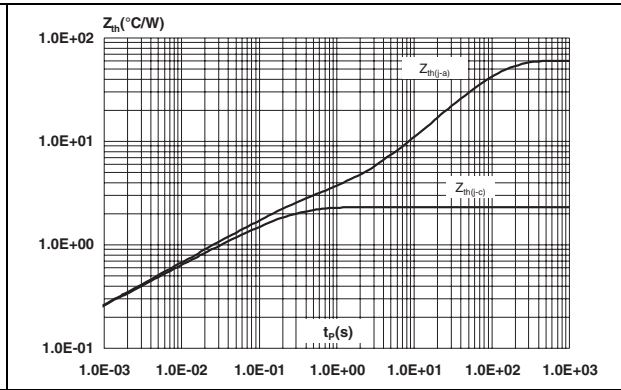
**Figure 2. RMS on-state current versus case temperature (full cycle)**



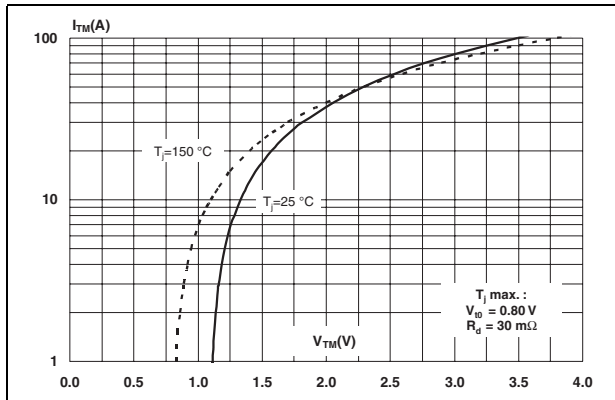
**Figure 3. RMS on-state current versus ambient temperature (Epoxy printed circuit board FR4, copper thickness = 35 μm)**



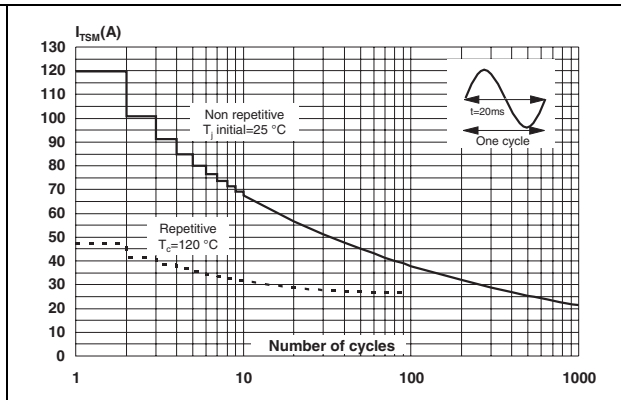
**Figure 4. Variation of thermal impedance versus pulse duration**



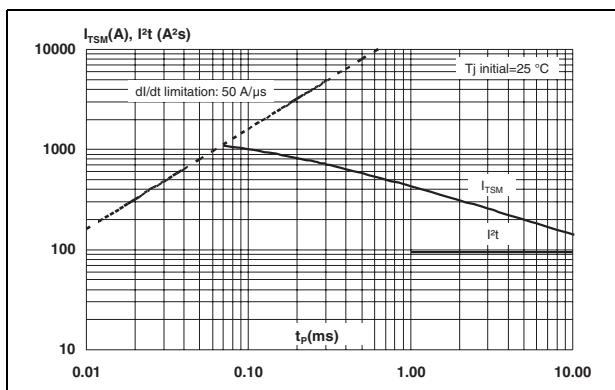
**Figure 5. On-state characteristics (maximum values)**



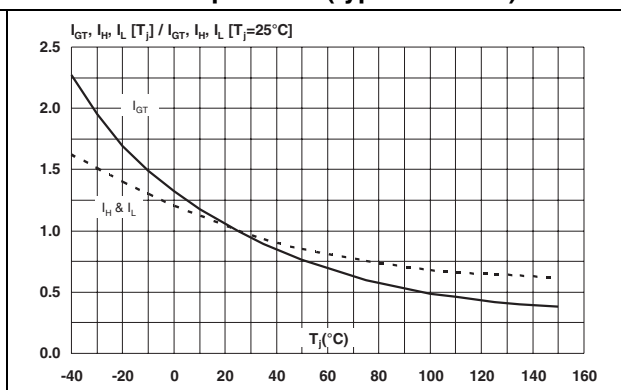
**Figure 6. Surge peak on-state current versus number of cycles**



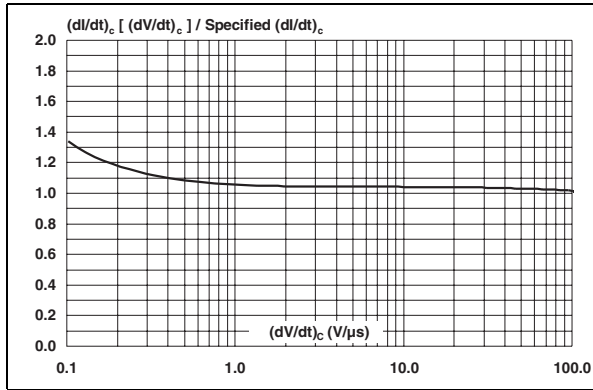
**Figure 7. Non-repetitive surge peak on-state current for a sinusoidal pulse with width t\_p < 10 ms and corresponding value of I²t**



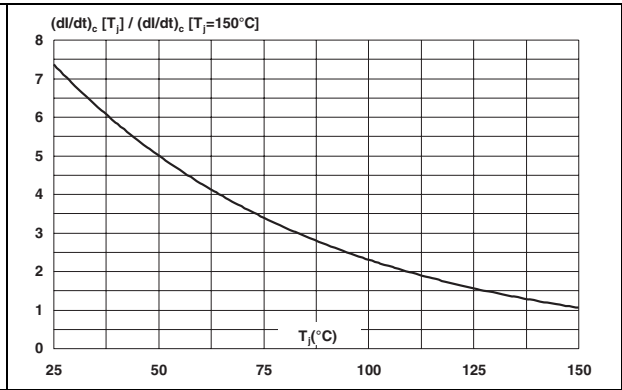
**Figure 8. Relative variation of gate trigger current, holding current and latching current versus junction temperature (typical values)**



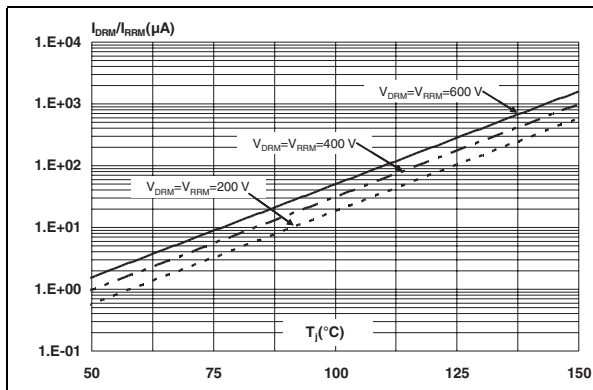
**Figure 9. Relative variation of critical rate of decrease of main current (dl/dt)<sub>c</sub> versus reappplied (dV/dt)<sub>c</sub> (typical values)**



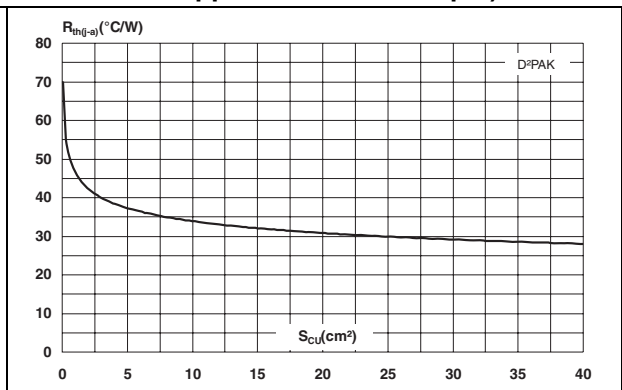
**Figure 10. Relative variation of critical rate of decrease of main current versus junction temperature**



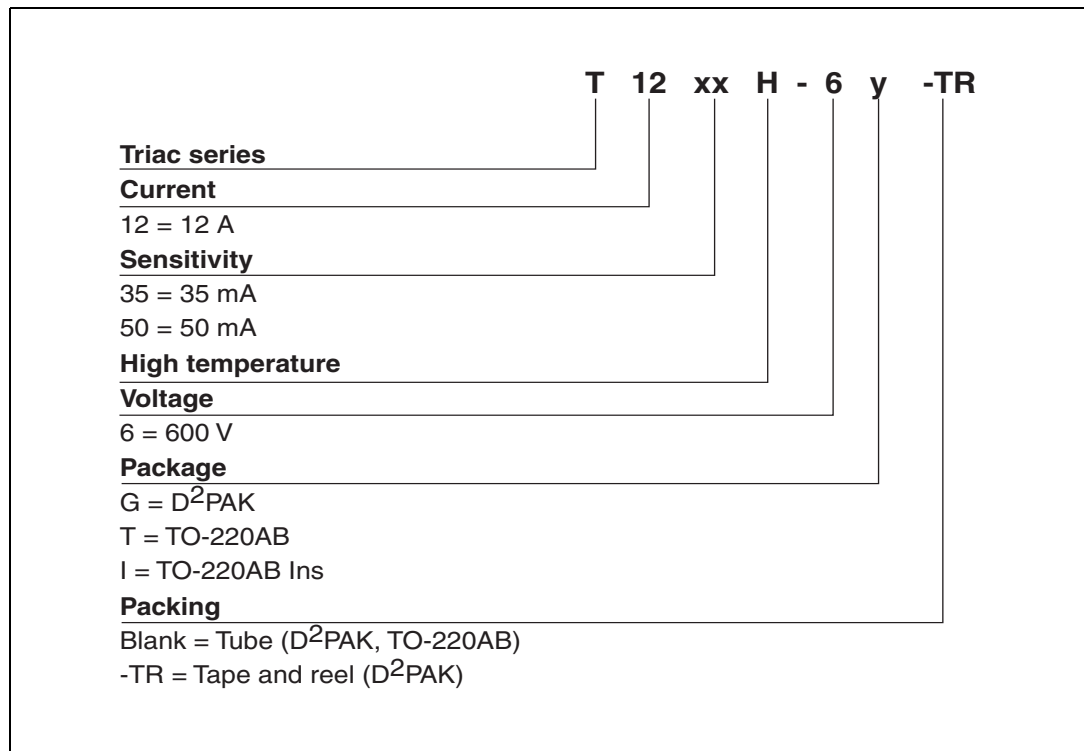
**Figure 11. Leakage current versus junction temperature for different values of blocking voltage (typical values)**



**Figure 12. Variation of thermal resistance junction to ambient versus copper surface under tab (Epoxy printed circuit board FR4, copper thickness = 35 μm)**



## 2 Ordering information



### 3 Package mechanical data

- Epoxy meets UL94, V0
- Recommended torque 0.4 to 0.6 Nm

Table 5. D<sup>2</sup>PAK dimensions

Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	4.30		4.60	0.169		0.181
A1	2.49		2.69	0.098		0.106
A2	0.03		0.23	0.001		0.009
B	0.70		0.93	0.027		0.037
B2	1.25	1.40		0.048	0.055	
C	0.45		0.60	0.017		0.024
C2	1.21		1.36	0.047		0.054
D	8.95		9.35	0.352		0.368
E	10.00		10.28	0.393		0.405
G	4.88		5.28	0.192		0.208
L	15.00		15.85	0.590		0.624
L2	1.27		1.40	0.050		0.055
L3	1.40		1.75	0.055		0.069
R	0.40			0.016		
V2	0°		8°	0°		8°

Figure 13. Footprint (dimensions in mm)

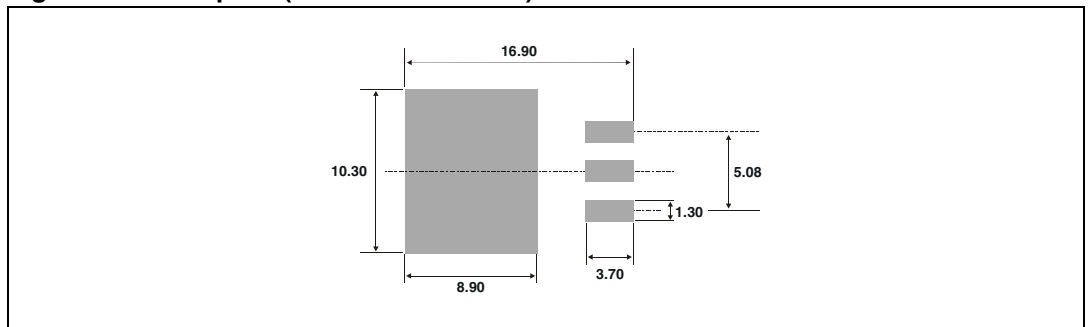
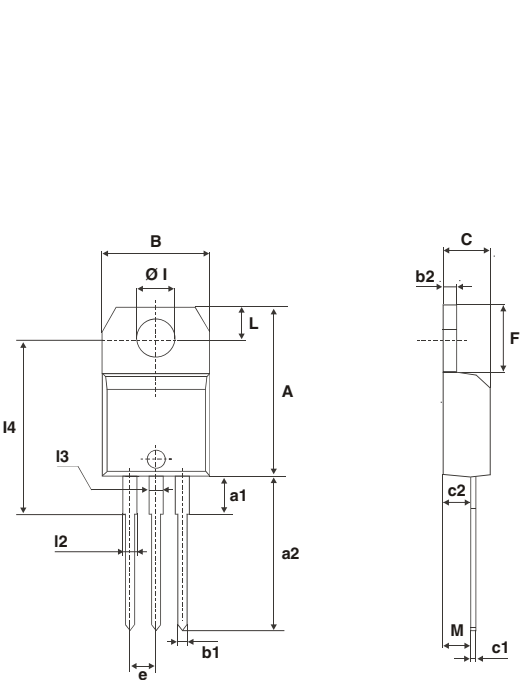


Table 6. TO-220AB and TO-220AB Ins dimensions



Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	15.20		15.90	0.598		0.625
a1		3.75			0.147	
a2	13.00		14.00	0.511		0.551
B	10.00		10.40	0.393		0.409
b1	0.61		0.88	0.024		0.034
b2	1.23		1.32	0.048		0.051
C	4.40		4.60	0.173		0.181
c1	0.49		0.70	0.019		0.027
c2	2.40		2.72	0.094		0.107
e	2.40		2.70	0.094		0.106
F	6.20		6.60	0.244		0.259
ØI	3.75		3.85	0.147		0.151
I4	15.80	16.40	16.80	0.622	0.646	0.661
L	2.65		2.95	0.104		0.116
I2	1.14		1.70	0.044		0.066
I3	1.14		1.70	0.044		0.066
M		2.60			0.102	

In order to meet environmental requirements, ST offers these devices in ECOPACK® packages. These packages have a Lead-free second level interconnect . The category of second level interconnect is marked on the package and on the inner box label, in compliance with JEDEC Standard JESD97. The maximum ratings related to soldering conditions are also marked on the inner box label. ECOPACK is an ST trademark. ECOPACK specifications are available at: [www.st.com](http://www.st.com).



## 4 Ordering Information

Ordering type	Marking	Package	Weight	Base qty	Delivery mode
T12xxH-6G	T12xxH 6G	D <sup>2</sup> PAK	1.5 g	50	Tube
T12xxH-6G-TR	T12xxH 6G	D <sup>2</sup> PAK	1.5 g	1000	Tape and reel
T12xxH-6T	T12xxH 6T	TO-220AB	2.3 g	50	Tube
T12xxH-6I	T12xxH 6I	TO-220AB Ins	2.3 g	50	Tube

## 5 Revision history

Date	Revision	Description of Changes
17-Apr-2007	1	First issue

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