

A67P93181/A67P83361

Preliminary

512K X 18, 256K X 36 LVTTL, Flow-through ZeBL[™] SRAM

Document Title

512K X 18, 256K X 36 LVTTL, Flow-through ZeBL™ SRAM

Revision History

Rev. No.HistoryIssue DateRemark0.0Initial issueJuly 12, 2005Preliminary



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512K X 18, 256K X 36 LVTTL, Flow-through ZeBL™ SRAM

Features

- Fast access time: 6.5/7.5/8.5 ns (153, 133, 117 MHz)
- Zero Bus Latency between READ and WRITE cycles allows 100% bus utilization
- Signal +2.5V ± 5% power supply
- Individual Byte Write control capability
- Clock enable (CEN) pin to enable clock and suspend operations

General Description

The AMIC Zero Bus Latency (ZeBLTM) SRAM family employs high-speed, low-power CMOS designs using an advanced CMOS process.

The A67P93181, A67P83361 SRAMs integrate a 512K X 18, 256K X 36 SRAM core with advanced synchronous peripheral circuitry and a 2-bit burst counter. These SRAMs are optimized for 100 percent bus utilization without the insertion of any wait cycles during Write-Read alternation. The positive edge triggered single clock input (CLK) controls all synchronous inputs passing through the registers. The synchronous inputs include all address, all data inputs, active low chip enable ($\overline{\text{CE}}$), two additional chip enables for easy depth expansion (CE2, $\overline{\text{CE2}}$), cycle start input (ADV/ $\overline{\text{LD}}$), synchronous clock enable ($\overline{\text{CEN}}$), byte write enables ($\overline{\text{BW1}}$, $\overline{\text{BW2}}$, $\overline{\text{BW3}}$, $\overline{\text{BW4}}$) and read/write (R/ $\overline{\text{W}}$).

Asynchronous inputs include the output enable (\overline{OE}), clock (CLK), SLEEP mode (ZZ, tied LOW if unused) and burst mode (MODE). Burst Mode can provide either interleaved or linear operation, burst operation can be initiated by synchronous address Advance/Load (ADV/ \overline{LD}) pin in Low state. Subsequent burst address can be internally

- Clock-controlled and registered address, data and control signals
- Registered output for pipelined applications
- Three separate chip enables allow wide range of options for CE control, address pipelining
- Internally self-timed write cycle
- Selectable BURST mode (Linear or Interleaved)
- SLEEP mode (ZZ pin) provided
- Available in 100 pin LQFP package

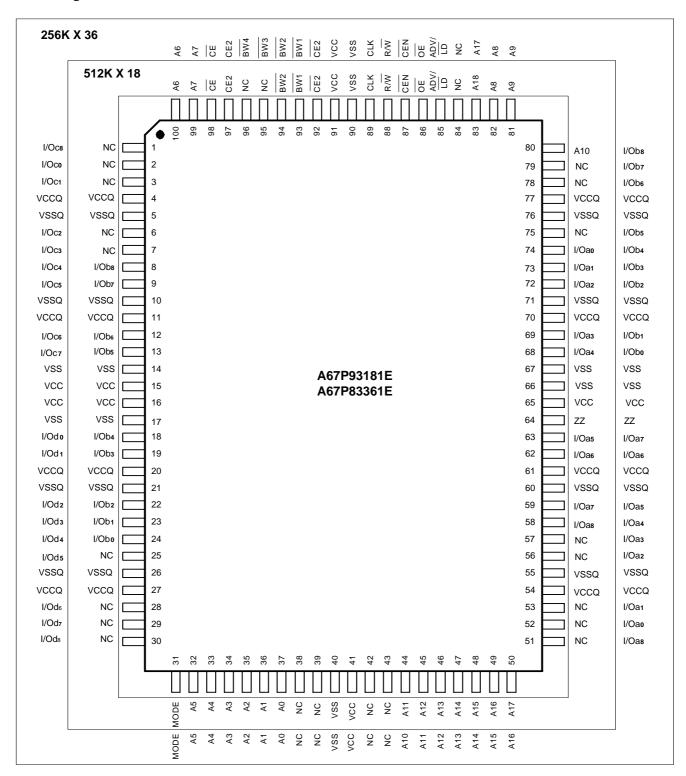
generated by the chip and controlled by the same input pin ADV/\overline{LD} in High state.

Write cycles are internally self-time and synchronous with the rising edge of the clock input and when R/\overline{W} is Low. The feature simplified the write interface. Individual Byte enables allow individual bytes to be written. $\overline{BW1}$ controls I/Oa pins; $\overline{BW2}$ controls I/Ob pins; $\overline{BW3}$ controls I/Oc pins; and $\overline{BW4}$ controls I/Od pins. Cycle types can only be defined when an address is loaded.

The SRAM operates from a +2.5V power supply, and all inputs and outputs are LVTTL-compatible. The device is ideally suited for high bandwidth utilization systems.

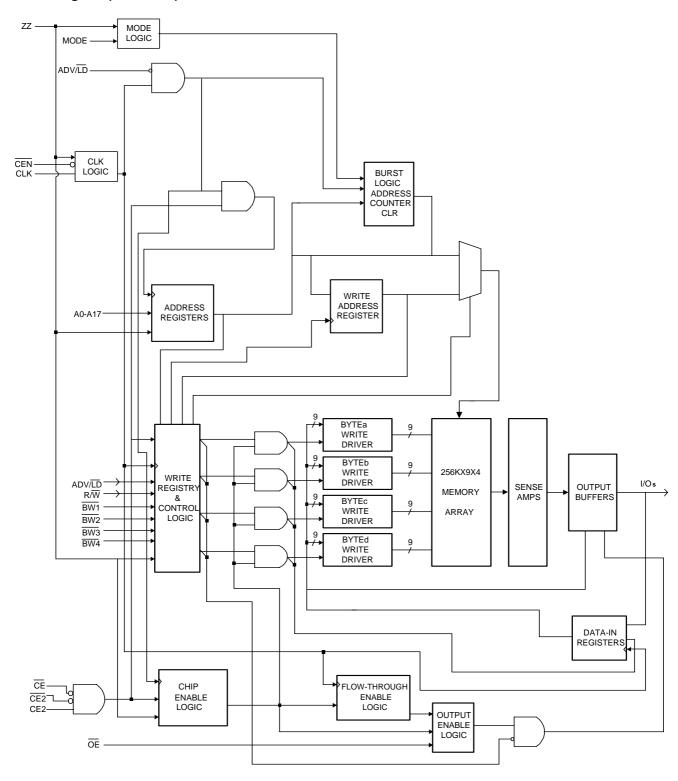


Pin Configuration



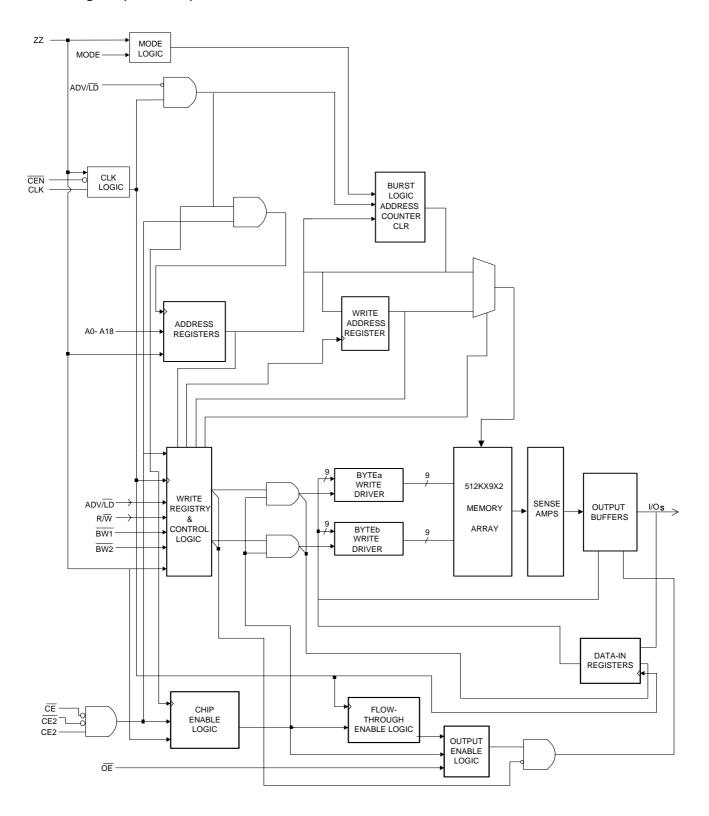


Block Diagram (256K X 36)





Block Diagram (512K X 18)





Pin Description

Pin No.		Symbol	Description
LQFP (X18)	LQFP (X36)		
37 36 35,34,33,32, 100,99,82,81 44,45,46,47, 48,49,50,83 80	37 36 35,34,33,32, 100,99,82,81 45,46,47,48, 49,50,83,	A0 A1 A2 – A9 A11-A18 A10	Synchronous Address Inputs: These inputs are registered and must meet the setup and hold times around the rising edge of CLK. Pins 84 are reserved as address bits for higher-density 18Mb ZeBL SRAMs, respectively. A0 and A1 are the two lest significant bits (LSB) of the address field and set the internal burst counter if burst is desired.
93 (BW1) 94 (BW2)	93 (BW1) 94 (BW2) 95 (BW3) 96 (BW4)	BW1 BW2 BW3 BW4	Synchronous Byte Write Enables: These active low inputs allow individual bytes to be written when a WRITE cycle is active and must meet the setup and hold times around the rising edge of CLK. BYTE WRITEs need to be asserted on the same cycle as the address, \overline{BWs} are associated with addresses and apply to subsequent data. $\overline{BW1}$ controls I/Oa pins; $\overline{BW2}$ controls I/Ob pins; $\overline{BW3}$ controls I/Oc pins;
89	89	CLK	Clock: This signal registers the address, data, chip enables, byte write enables and burst control inputs on its rising edge. All synchronous inputs must meet setup and hold times around the clock's rising edge.
98	98	CE	Synchronous Chip Enable: This active low input is used to enable the device. This input is sampled only when a new external address is loaded (ADV/LD LOW).
92	92	CE2	Synchronous Chip Enable: This active low input is used to enable the device and is sampled only when a new external address is loaded (ADV/LD LOW). This input can be used for memory depth expansion.
97	97	CE2	Synchronous Chip Enable: This active high input is used to enable the device and is sampled only when a new external address is loaded (ADV/LD LOW). This input can be used for memory depth expansion.
86	86	ŌĒ	Output Enable : This active low asynchronous input enables the data I/O output drivers.
85	85	ADV/LD	Synchronous Address Advance/Load : When HIGH, this input is used to advance the internal burst counter, controlling burst access after the external address is loaded. When HIGH, R/\overline{W} is ignored. A LOW on this pin permits a new address to be loaded at CLK rising edge.
87	87	CEN	Synchronous Clock Enable: This active low input permits CLK to propagate throughout the device. When HIGH, the device ignores the CLK input and effectively internally extends the previous CLK cycle. This input must meet setup and hold times around the rising edge of CLK.



Pin Description (continued)

Pin No.		Symbol	Description
LQFP (X18)	LQFP (X36)		
64	64	ZZ	Snooze Enable: This active high asynchronous input causes the device to enter a low-power standby mode in which all data in the memory array is retained. When active, all other inputs are ignored.
88	88	R/W	Read/Write: This active input determines the cycle type when ADV/\overline{LD} is LOW. This is the only means for determining READs and WRITEs. READ cycles may not be converted into WRITEs (and vice versa) other than by loading a new address. A LOW on this pin permits BYTE WRITE operations and must meet the setup and hold times around the rising edge of CLK. Full bus width WRITEs occur if all byte write enables are LOW.
74, 73, 72, 69, 68	52, 53, 56, 57, 58, 59, 62, 63, 51	I/Oa	SRAM Data I/O : Byte "a" is I/Oa pins; Byte "b" is I/Ob pins; Byte "c" is I/Oc pins; Byte "d" is I/Od pins. Input data must
63, 62, 59, 58	68, 69, 72, 73, 74, 75, 78, 79, 80	I/Ob	meet setup and hold times around CLK rising edge.
24, 23, 22, 19, 18	2, 3, 6, 7, 8, 9, 12, 13,1	I/Oc	
13, 12, 9, 8	18, 19, 22, 23, 24, 25, 28, 29, 30	I/Od	
31	31	MODE	Mode: This input selects the burst sequence. A LOW on this pin selects linear burst. NC or HIGH on this pin selects interleaved burst. Do not alter input state while device is operating.
1, 2, 3, 6, 7, 25, 28, 29, 30, 38, 39, 42,43 51, 52, 53, 56, 57, 75, 78, 79, 95, 96	38,39,42,43	NC	No Connect: These pins can be left floating or connected to GND to minimize thermal impedance.
15, 16, 41, 65, 91	15, 16, 41, 65, 91	VCC	Power Supply
4, 11, 20, 27, 54, 61, 70, 77	4, 11, 20, 27, 54, 61, 70, 77	VCCQ	Isolated Output Buffer Supply
14, 17, 40, 66, 90	14, 17, 40, 66, 90	VSS	Ground : GND.
5,10,21,26, 55,60,71,76	5,10,21,26, 55,60,71,76	VSSQ	Isolated Output Buffer Ground



Truth Table (Notes 5 - 7)

Operation	Address Used	CE	CE2	CE2	ZZ	ADV/ LD	R/W	BWx	OE	CEN	CLK	I/O	Notes
Deselected Cycle, Power-down	None	Н	Х	Х	L	L	Х	Х	Χ	L	L→H	High-Z	
Deselected Cycle, Power-down	None	Х	Н	Х	L	L	Х	Х	Х	L	L→H	High-Z	
Deselected Cycle, Power-down	None	X	Х	┙	L	L	X	Х	X	L	L→H	High-Z	
Continue Deselect Cycle	None	Х	Х	Х	L	Н	Х	Х	Х	L	L→H	High-Z	1
READ Cycle (Begin Burst)	External	L	L	Н	L	L	Н	Х	L	L	L→H	Q	
READ Cycle (Continue Burst)	Next	Х	Х	Х	L	Н	Х	Х	L	L	L→H	Q	1,7
NOP/Dummy READ (Begin Burst)	External	L	L	Н	L	L	Н	Х	Н	L	L→H	High-Z	2
Dummy READ (Continue Burst)	Next	Х	Х	Х	L	Н	Х	Х	Н	L	L→H	High-Z	1,2,7
WRITE Cycle (Begin Burst)	External	L	L	Н	L	L	L	L	Х	L	L→H	D	3
WRITE Cycle (Continue Burst)	Next	Х	Х	Х	L	Н	Х	L	Х	L	L→H	D	1,3,7
NOP/WRITE Abort (Begin Burst)	None	L	L	Н	L	L	L	Н	Х	L	L→H	High-Z	2,3
WRITE Abort (Continue Burst)	Next	Х	Х	Х	L	Н	Х	Н	Х	L	L→H	High-Z	1,2,3,7
IGNORE Clock Edge (Stall)	Current	Х	Х	Х	L	Х	Х	Х	Х	Н	L→H	-	4
SLEEP Mode	None	Χ	Χ	Χ	Н	Χ	Χ	Х	Χ	Χ	Х	High-Z	

Notes:

- Continue Burst cycles, whether READ or WRITE, use the same control inputs. The type of cycle performed (READ or WRITE) is chosen in the initial Begin Burst cycle. A Continue Deselect cycle can only be entered if a Deselect cycle is executed first.
- 2. Dummy READ and WRITE Abort cycles can be considered NOPs because the device performs no operation. A WRITE Abort means a WRITE command is given, but no operation is performed.
- 3. $\overline{\text{OE}}$ may be wired LOW to minimize the number of control signals to the SRAM. The device will automatically turn off the output drivers during a WRITE cycle. Some users may use $\overline{\text{OE}}$ when the bus turn-on and turn-off times do not meet their requirements.
- 4. If an Ignore Clock Edge command occurs during a READ operation, the I/O bus will remain active (Low-Z). If it occurs during a WRITE cycle, the bus will remain in High-Z. No WRITE operations will be performed during the Ignored Clock Edge cycle.
- 5. X means "Don't Care." H means logic HIGH. L means logic LOW. $\overline{BWx} = H$ means all byte write signals ($\overline{BW1}$, $\overline{BW2}$, $\overline{BW3}$ and $\overline{BW4}$) are HIGH. $\overline{BWx} = L$ means one or more byte write signals are LOW.
- 6. BW1enables WRITEs to Byte "a" (I/Oa pins); BW2 enables WRITEs to Byte "b" (I/Ob pins); BW3 enables WRITEs to Byte "c" (I/Oc pins); BW4 enables WRITEs to Byte "d" (I/Od pins).
- 7. The address counter is incremented for all Continue Burst cycles.



Partial Truth Table for READ/WRITE Commands (X18)

Operation	R/W	BW1	BW2
READ	Н	Х	Х
WRITE Byte "a"	L	L	Н
WRITE Byte "b"	L	Н	L
WRITE all bytes	L	L	L
WRITE Abort/NOP	L	Н	Н

Note : Using R/ \overline{W} and BYTE WRITE(s), any one or more bytes may be written.

Partial Truth Table for READ/WRITE Commands (X36)

Operation	R/W	BW1	BW2	BW3	BW4
READ	Н	Х	Х	Х	X
WRITE Byte "a"	L	L	Н	Н	Н
WRITE Byte "b"	L	Н	L	Н	Н
WRITE Byte "c"	L	Н	Н	L	Н
WRITE Byte "d"	L	Н	Н	Н	L
WRITE all bytes	L	L	L	L	L
WRITE Abort/NOP	L	Н	Н	Н	Н

Note : Using R/\overline{W} and BYTE WRITE(s), any one or more bytes may be written.

Linear Burst Address Table (MODE = LOW)

First Address (External)	Second Address (Internal)	Third Address (Internal)	Fourth Address (Internal)
X X00	X X01	X X10	X X11
X X01	X X10	X X11	X X00
X X10	X X11	X X00	X X01
X X11	X X00	X X01	X X10

Interleaved Burst Address Table (MODE = HIGH or NC)

First Address (External)	Second Address (Internal)	Third Address (Internal)	Fourth Address (Internal)
X X00	X X01	X X10	X X11
X X01	X X00	X X11	X X10
X X10	X X11	X X00	X X01
X X11	X X10	X X01	X X00



Absolute Maximum Ratings*

Power Supply Voltage (VCC)	0.3V to +3.6V
Voltage Relative to GND for any Pin	Except VCC (Vin.
Vout)	3V to VCC +0.3V
Operating Temperature (Topr)	0°C to 70°C
Storage Temperature (Tbias)	10°C to 85 °C
Storage Temperature (Tstg)	55°C to 125°C

*Comments

Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to this device. These are stress ratings only. Functional operation of this device at these or any other conditions above those indicated in the operational sections of this specification is not implied or intended. Exposure to the absolute maximum rating conditions for extended periods may affect device reliability.

DC Electrical Characteristics and Operating Conditions

 $(0^{\circ}C \le T_A \le 70^{\circ}C, \ VCC, \ VCCQ = +2.5V \pm 5\% \ unless \ otherwise \ noted)$

Symbol	Parameter	Conditions	Min.	Max.	Unit	Note
Vıн	Input High Voltage		1.7	VCC+0.3	V	1,2
VIL	Input Low Voltage		-0.3	0.8	V	1,2
lLı	Input Leakage Current	$0V \le V$ IH $\le VCC$	-2.0	2.0	μΑ	
ILo	Output Leakage Current	Output(s) disabled, 0V ≤ Vin≤ VCC	-2.0	2.0	μΑ	
Vон	Output High Voltage	Iон = -1.0mA	2.0		V	1,3
Vol	Output Low Voltage	loL = 1.0mA		0.4	V	1,3
VCC	Supply Voltage		2.375	2.625	V	1
VCCQ	Isolated Output Buffer Supply		2.375	VCC	V	1,4

Capacitance

Symbol	Parameter	Conditions	Тур.	Max.	Unit	Note
Cı	Control Input Capacitance	Ta = 25°C; f = 1MHz	3	4	pF	6
Со	Input/Output Capacitance (I/O)	VCC = 2.5V	4	5	pF	6
Са	Address Capacitance		3	3.5	pF	6

Note: 1. All voltages referenced to VSS (GND).

2. Overshoot : Vih \leq +4.6V for t \leq tkhkh/2 for l \leq 20mA Undershoot : Vil \geq -0.7V for t \leq tkhkh/2 for l \leq 20mA

Power-up : Vih \leq +2.375V and VCC \leq 2.375V for t \leq 200ms

- 3. The load used for Voн, VoL testing is shown in Figure 2. AC load current is higher than the shown DC values. AC I/O curves are available upon request.
- 4. VCC and VCCQ can be externally wired together to the same power supply.
- 5. This parameter is sampled.



Icc Operating Condition and Maximum Limits

	_		Max.			
Symbol	Parameter	-7.5	-8.5	-10.0	Unit	Conditions
lcc	Power Supply Current : Operating	TBD	TBD	TBD	mA	Device selected; All inputs ≤ VIL or ≥ VIH; Cycle time ≥ tκc (MIN); VCC = MAX; Output open
lsв	Standby	TBD	TBD	TBD	mA	Device deselected; VCC = MAX; All inputs \leq VSS+0.2 or \geq VCC-0.2; Cycle time \geq txc (MIN)
lsв	Standby	TBD	TBD	TBD	mA	Device deselected; VCC = MAX; All inputs ≤VSS+0.2 or ≥ VCC-0.2; All inputs static; CLK frequency=MAX; ZZ ≥ Vcc-0.2V
lsB2	Standby	TBD	TBD	TBD	mA	Device deselected; VCC = MAX; All inputs ≤ VIL; or ≥ VIH; All inputs static; CLK frequency=0
ls _{B2} z	SLEEP Mode	TBD	TBD	TBD	mA	ZZ ≥ ViH



AC Characteristics (Note 4)

 $(0^{\circ}C \leq T_A \leq 70^{\circ}C, \ VCC = +2.5V \pm 5\%)$

Symbol	Parameter	-7	7.5	-8	3.5	-1	0.0	Unit	Note
	. 4.4	Min.	Max.	Min.	Max.	Min.	Max.		11010
Clock									
tкнкн	Clock cycle time	7.5	-	-8.5	-	10	-	ns	
tĸғ	Clock frequency	-	133	-	117	-	100	MHz	
tkhkl	Clock HIGH time	2.5	-	2.8	-	3.0	-	ns	
tklkh	Clock LOW time	2.5	-	2.8	-	3.0	-	ns	
Output Ti	mes			_	_				
tkhqv	Clock to output valid	-	6.5	-	7.5	-	8.5	ns	
tкнох	Clock to output invalid	3.0	-	3.0	-	3.0	-	ns	
tkHQX1	Clock to output in Low-Z	2.5	-	2.5	-	2.5	-	ns	1,2,3
tĸнqz	Clock to output in High-Z	1.5	3.8	1.5	4.0	1.5	5.0	ns	1,2,3
tglqv	OE to output valid	-	3.5	-	3.5	-	4.0	ns	4
tgLQX	OE to output in Low-Z	0	-	0	-	0	-	ns	1,2,3
tgнqz	OE to output in High-Z	-	3.5	-	3.5	-	4.0	ns	1,2,3
Setup Tin	nes			_	_				
tavkh	Address	1.5	-	2.0	-	2.0	-	ns	5
tevкн	Clock enable (CEN)	1.5	-	2.0	-	2.0	-	ns	5
tcvкн	Control signals	1.5	-	2.0	-	2.0	-	ns	5
tovкн	Data-in	1.5	-	2.0	-	2.0	-	ns	5
Hold Time	es	_		_	_		_		
tkhax	Address	0.5	-	0.5	-	0.5	-	ns	5
tkhex	Clock enable (CEN)	0.5	-	0.5	-	0.5	-	ns	5
tкнсх	Control signals	0.5	-	0.5	-	0.5	-	ns	5
tĸнɒx	Data-in	0.5	-	0.5	-	0.5	-	ns	5

Notes: 1. This parameter is sampled.

- 2. Output loading is specified with C1=5pF as in Figure 2.
- 3. Transition is measured $\pm 200 \text{mV}$ from steady state voltage.
- 4. $\overline{\text{OE}}$ can be considered a "Don't Care" during WRITE; however, controlling $\overline{\text{OE}}$ can help fine-tune a system for turnaround timing.
- 5. This is a synchronous device. All addresses must meet the specified setup and hold times for all rising edges of CLK when ADV/\(\overline{LD}\) is LOW and chip enabled. All other synchronous inputs meet the setup and hold times with stable logic levels for all rising edges of clock (CLK) when the chip is enabled. Chip enable must be valid at each rising edge of CLK (when ADV/\(\overline{LD}\) is LOW) to remain enabled.



AC Test Conditions

Input Pulse Levels	GND to 2. 5V	
Input Rise and Fall Times	1.0ns	
Input Timing Reference Levels	1.25V	
Output Reference Levels	1.25V	
Output Load	See Figures 1 and 2	

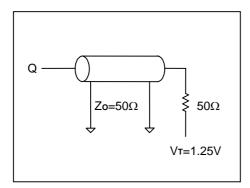


Figure 1
Output Load Equivalent

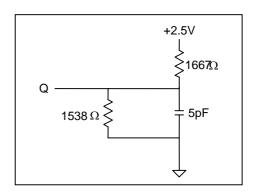


Figure 2
Output Load Equivalent



SLEEP Mode

SLEEP Mode is a low current "Power-down" mode in which the device is deselected and current is reduced to IsB2Z. This duration of SLEEP Mode is dictated by the length of time the ZZ is in a HIGH state. After entering SLEEP Mode, all inputs except ZZ become disabled and all outputs go to High-Z. The ZZ pin is asynchronous, active high input that causes the device to enter SLEEP Mode. When the ZZ pin becomes logic HIGH, ISB2Z is guaranteed after the time tzzı

is met. Any operation pending when entering SLEEP Mode is not guaranteed to successfully complete. Therefore, SLEEP Mode (READ or WRITE) must not be initiated until valid pending operations are completed. Similarly, when exiting SLEEP Mode during trzz, only a DESELECT or READ cycle should be given while the SRAM is transitioning out of SLEEP Mode.

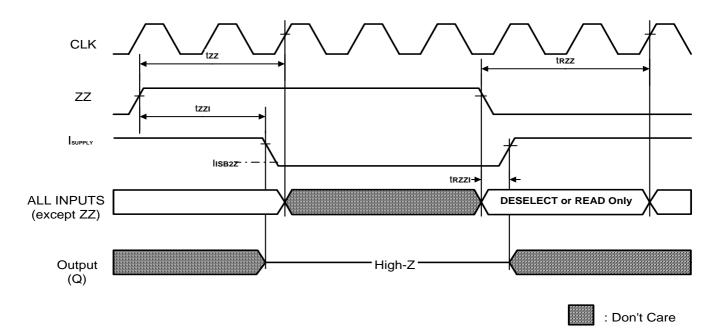
SLEEP Mode Electrical Characteristics

(VCC, VCCQ = $+2.5V\pm5\%$)

Symbol	Parameter	Conditions	Min.	Max.	Unit	Note
IsB2Z	Current during SLEEP Mode	$ZZ \ge V$ IH	-	TBD	mA	
tzz	ZZ active to input ignored		0	2(tкнкн)	ns	1
trzz	ZZ inactive to input sampled		0	2(tкнкн)	ns	1
tzzı	ZZ active to snooze current		-	2(tкнкн)	ns	1
trzzi	ZZ inactive to exit snooze current		0		ns	1

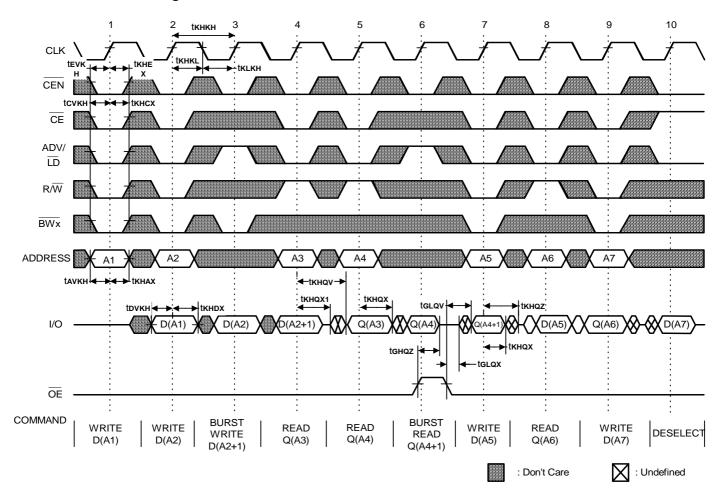
Note: 1. This parameter is sampled.

SLEEP Mode Waveform





READ/WRITE Timing

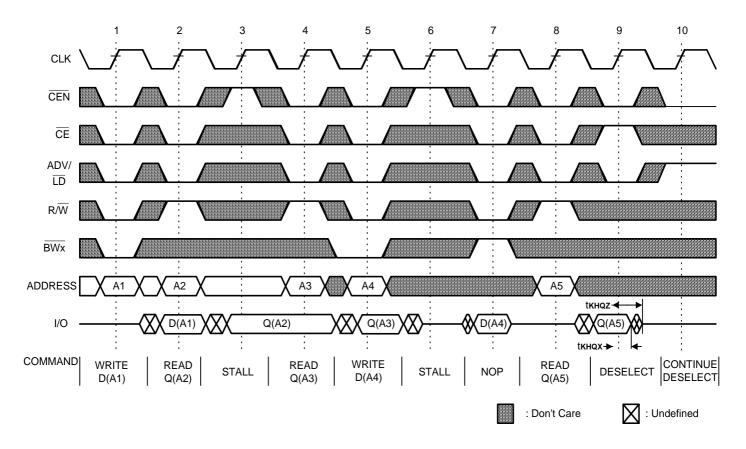


Note: 1. For this waveform, ZZ is tied LOW.

- 2. Burst sequence order is determined by MODE (0 = linear, 1 = interleaved). BRST operations are optional.
- 3. \overline{CE} represents three signals. When $\overline{CE} = 0$, it represents $\overline{CE} = 0$, $\overline{CE2} = 0$, $\overline{CE2} = 0$, $\overline{CE2} = 1$.
- 4. Data coherency is provided for all possible operations. If a READ is initiated the most current data is used. The most recent data may be from the input data register.



NOP, STALL and Deselect Cycles



Note : 1. The IGNORE CLOCK EDGE or STALL cycle (clock 3) illustrates $\overline{\text{CEN}}$ being used to create a "pause." A WRITE is not performed during this cycle.

- 2. For this waveform, \overline{ZZ} and $\overline{\overline{OE}}$ are tied LOW.
- 3. \overline{CE} represents three signals. When $\overline{CE} = 0$, it represents $\overline{CE} = 0$, $\overline{CE} = 0$,
- 4. Data coherency is provided for all possible operations. If a READ is initiated, the most current data is used. The most recent data may be from the input data register.



Ordering Information

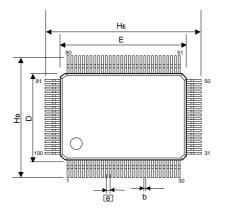
Part No.	Configure	Cycle Time / Access Time	Package		
A67P93181E-7.5		7.5ns / 6.5ns	100L LQFP		
A67P93181E-7.5F	512K X 18	7.5ns / 6.5ns			
A67P93181E-8.5				100L LQFP	
A67P93181E-8.5F				100L Pb-Free LQFP	
A67P93181E-10.0		E-10.0 10ns / 8.5ns		100L LQFP	
A67P93181E-10.0F		10ns / 8.5ns	100L Pb-Free LQFP		
A67P83361E-7.5	- 256K X 36	7.5ns / 6.5ns	100L LQFP		
A67P83361E-7.5F		7.5ns / 6.5ns	100L Pb-Free LQFP		
A67P83361E-8.5		8.5ns / 7.5ns	100L LQFP		
A67P83361E-8.5F		8.5ns / 7.5ns	100L Pb-Free LQFP		
A67P83361E-10.0		10ns / 8.5ns	100L LQFP		
A67P83361E-10.0F		10ns / 8.5ns	100L Pb-Free LQFP		

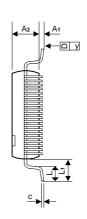


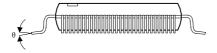
Package Information

LQFP 100L Outline Dimensions

unit: inches/mm







Symbol	Dimensions in inches			Dimensions in mm			
	Min.	Nom.	Max.	Min.	Nom.	Max.	
A1	0.002	-	0.006	0.05	-	0.15	
A2	0.053	0.055	0.057	1.35	1.40	1.45	
b	0.009	0.012	0.015	0.22	0.30	0.38	
С	0.004	-	0.008	0.09	-	0.20	
HE	0.866 BSC		22.00 BSC				
Е	0.787 BSC			20.00 BSC			
Нр	0.630 BSC			16.00 BSC			
D	0.551 BSC			14.00 BSC			
е	0.026 BSC		0.65 BSC				
L	0.018	0.024	0.030	0.45	0.60	0.75	
L1	0.039 REF		1.00 REF				
у	-	-	0.004	-	-	0.10	
θ	0°	3.5°	7°	0°	3.5°	7°	

Notes:

- 1. Dimensions D and E do not include mold protrusion.
- Dimensions b does not include dambar protrusion.
 Total in excess of the b dimension at maximum material condition.
 Dambar cannot be located on the lower radius of the foot.